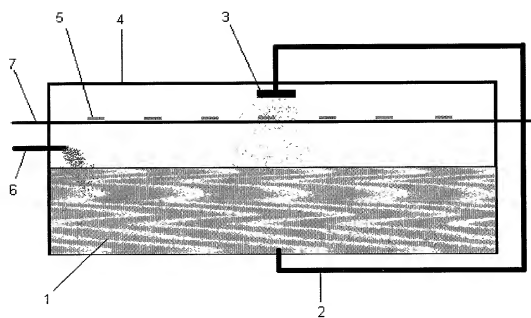
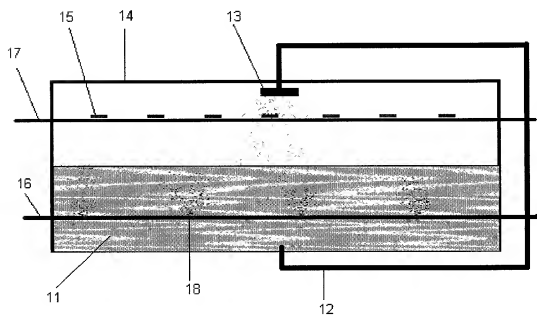


**Figure 1**



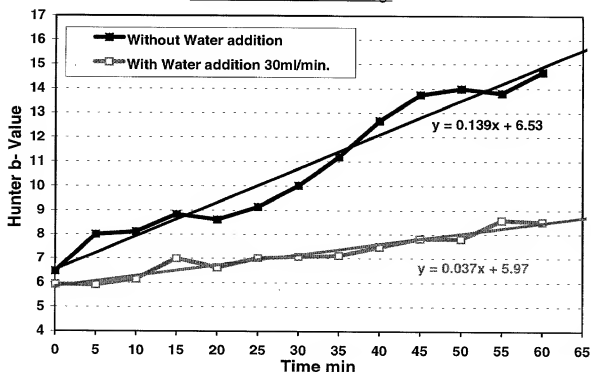
**Figure 2**



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**Figure 3**

Coated Detergent Tablet Hunter b-value over time With & Without  
water addition to the coating



**Figure 4**

Coated Detergent Tablet Hunter b-value over time With & Without steam addition to the coating

